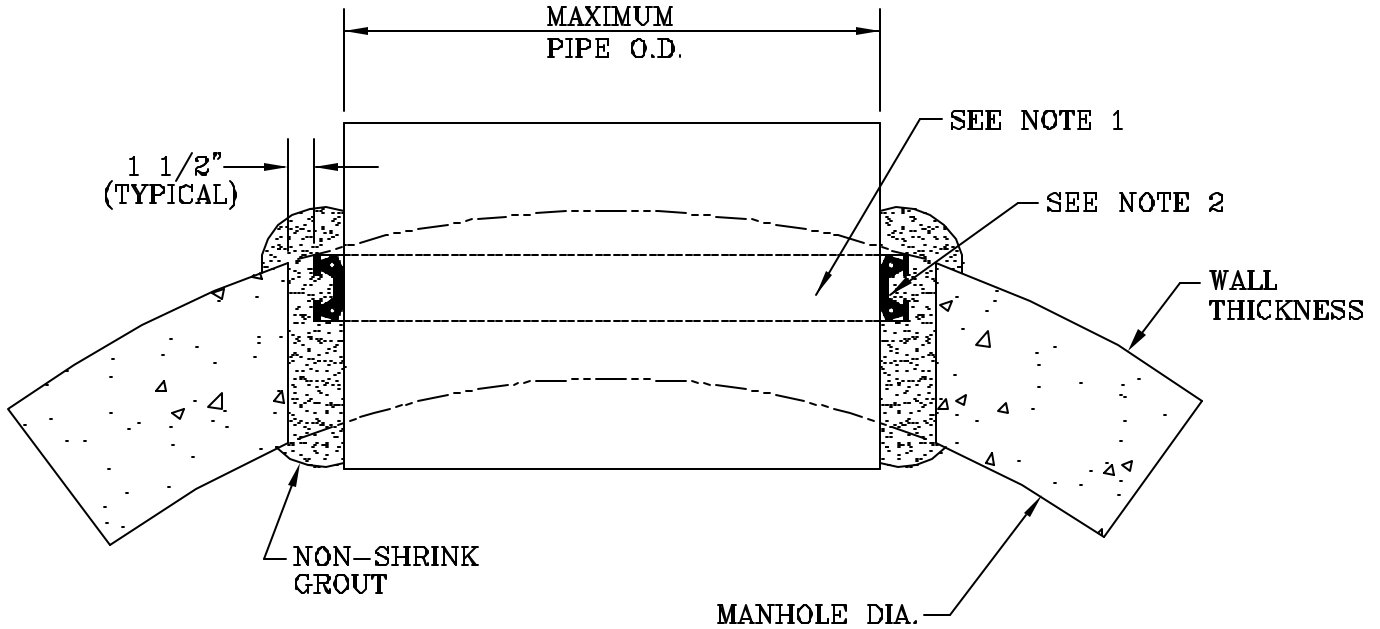
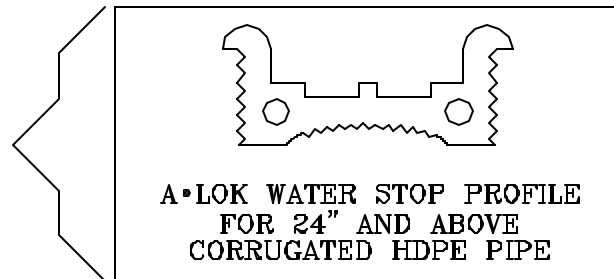
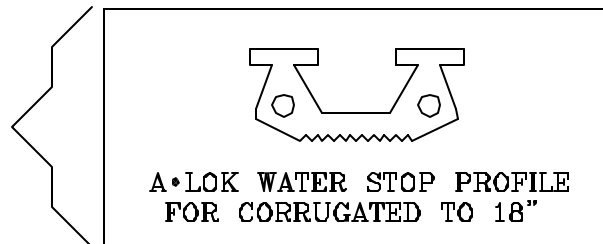


A•LOK WATER STOP GASKET INSTALLATION GUIDE FOR CORRUGATED PIPE FOR ROUNDWALL STRUCTURES



MAXIMUM PIPE ALLOWANCE

MANHOLE DIA. & WALL THK.	PIPE SIZE	PIPE O.D.
36 x 4.0	4	5.50
36 x 4.0	6	7.00
36 x 4.0	8	9.50
36 x 4.0	10	12.00
36 x 4.0	12	14.00
42 x 4.5	15	18.00
48 x 5.0	18	22.00
72 x 7.0	24	28.50
84 x 8.0	30	36.00
96 x 9.0	36	41.50
108 x 9.0	42	48.00
120 x 10	48	55.00
144 x 12	60	67.50



**IN FLAT WALL STRUCTURES
PIPE O.D. IS UNLIMITED**

- NOTE:**
1. GASKET AND CLAMP HAS TO BE STRAIGHT AND PERPENDICULAR TO PIPE.
 2. ONE OR TWO STAINLESS STEEL TAKE DOWN CLAMPS REQUIRED AND TIGHTENED TO 60 IN. LBS.

A•LOK PRODUCTS INC. *The Company with Connections*

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