



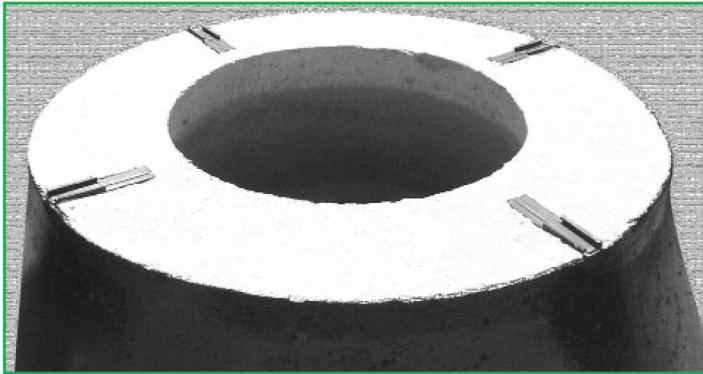
The Company With Connections®



**SLOTTED INSERT TO ANCHOR CAST IRON FRAME TO STRUCTURE**

**BOLT SLOT INSERT**

**A-LOK BOLT SLOT INSERT**



The **A-LOK BOLT SLOT INSERT** is a slotted insert designed to be cast into the conical or slab top section of underground concrete structures for the purpose of anchoring the cast iron frame to the structure. The insert assembly consists of a tough polypropylene shell and a .75 inch square galvanized nut.

The key purpose of the insert is to allow for center to center adjustment of the .75 inch galvanized nut to match the bolt center of the manhole frame. Traditional anchoring inserts require precise positioning on center to assure proper alignment of assembly. With the availability of the Bolt Slot Insert in overall lengths of 3, 4, 5 and 6 inches, any manhole frame can be accommodated regardless of bolt centers.

The inserts are shipped assembled for standard installation into the precast top section.

Inserts are held in position during the casting operation by a Four-Way Installation Holder in the four quadrants on a predetermined center to allow maximum adjustment in matching the bolt center of the manhole frame.

**MATERIAL**

The insert is molded from a copolymer polypropylene compound. The .75 inch square nut is galvanized.

**KEY ADVANTAGES**

- Guaranteed alignment of galvanized nut and bolt centers of manhole frame.
- The .75 inch square nut is galvanized to prevent corrosion.
- In traffic areas, misalignment of frame and structure top is eliminated due to shifting or movement during construction, or during routine maintenance.
- In easement areas, the frame assembly is protected against theft or vandalism by being firmly secured to the structure.
- Precast top sections can be standardized to accept any manhole frame regardless of bolt centers.

**PRODUCT REFERENCES**

**A.) ASTM C-1244**

Standard Test Method For Concrete Sewer Manholes by the Negative Air Pressure (Vacuum) Test

**B.) ASTM C-478**

Standard Specification for Precast Reinforced Concrete Manhole Sections

**C.) FEDERAL REGULATION  
CODE RR-F-621**

Specification for Frame, Covers, Gratings, Steps, Sump Catch Basins, Manholes

**PART 6 • DIMENSIONAL DATA**

| PART NUMBER | LENGTH | ADJUSTMENT CAPABILITY |
|-------------|--------|-----------------------|
| 3 BOLT      | 3.125" | 2.00"                 |
| 4 BOLT      | 4.125" | 3.00"                 |
| 5 BOLT      | 5.125" | 4.00"                 |
| 6 BOLT      | 6.125" | 5.00"                 |